# Modernising the mining life cycle Automation considerations for hard-rock mining

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## **Approach to this Presentation**



We are hearing Digital, DIGITAL



Digital gives better H&S and efficiency. What are the issues moving forward?

2

The bigger picture is mine MODERNIZATION



We started a journey that may well lead to autonomous mining

3

Mining readiness for AI and mine AUTOMATION



What is happening?
Digital brought AI into
the workplace!
What now?

4

Automation considerations for hard-rock mining



Us humans better prepare for robots in the workplace Now!

Mine digitalization is not new

Mine Planning & design
Mine evaluation
Production systems
Health and safety
systems

**EFFICIENCY Health & Safety** 

Exploration & Geology
Ore body modelling
Resource estimation
Mining cadasters

(2) M&As Mine Digital gets Smart development when we link value chain activities along the MLC New opportunities Enabling the MLC Minserv Mineral Developmen & Research Services **Business** development

Mine to market reconciliations
Mine valuation
Financial reporting softwares

BENEFIT Responsible

Closure planning Volumes & Landfill Using VR to visualize future development

**5** Reclamation

(4)

Closure

Value Dispersi

Serving Responsible Mining

(3)

**Extraction &** 

**Processing** 

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### The mine modernization process: Three levels of analytics

#### Phase 1 Phase 2 **Descriptive Phase Predictive Phase** Business intelligence Predictive algorithms systems and analytics 1. Sensor (Machine) 1. Data analytics **Company** data capturing predicts future Strategy and Law 2. Machine process & 2. Efficient value chain presents data activities **Human and** KPI alignment 3. Human makes 3. Semi-automated **Machine KPIs** Link value decisions decisions chains & 4. Better efficiency 4. More value added WoW and align over with some value for operational Responsibilities MLC created wisdom REAL-TIME DIGITAL TWINS **Competence** BETTER DECISIONS development



#### Phase 3 **Prescriptive Phase**

Automated decisions and automation

- 1. Analytics say what must happen next
- 2. Optimized value chain over MLC
- 3. De-risked and automated
- 4. Machine mining with significant value created



**Full automation** (ultimate goal?)



**Digitalization** 

(a necessary start)

**Semi-Automation** 

(our next step)

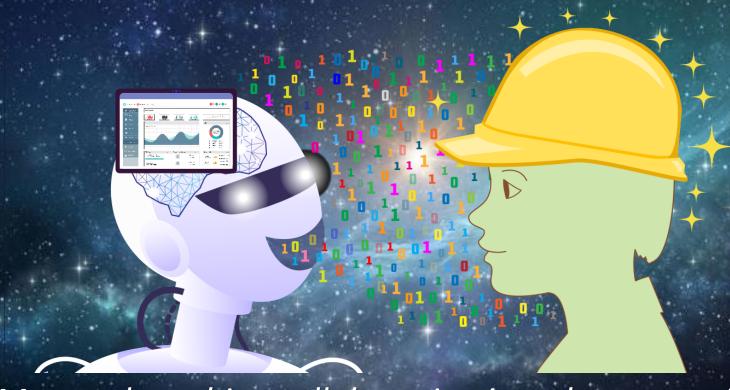


## The Man-and-Machine conundrum

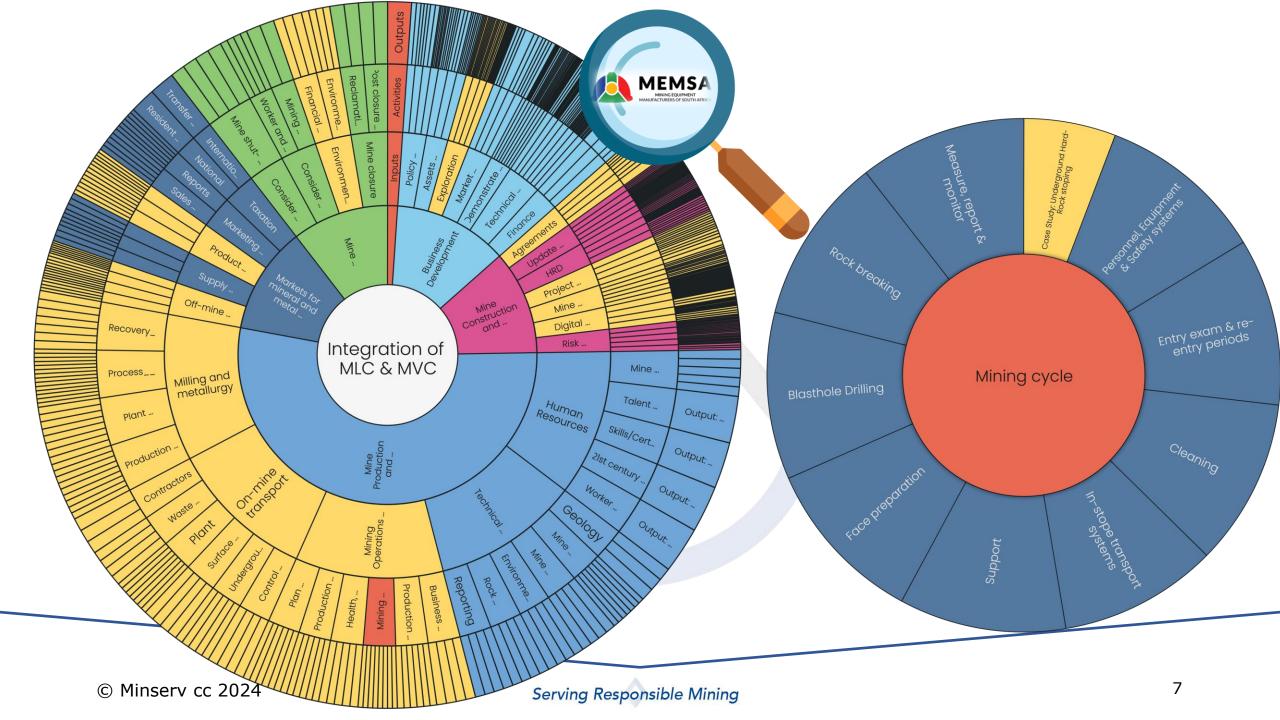
#### The Different Levels of modernization have Different Worlds Of Work

- 1. For mechanical equipment, the Human's job is to be the Driver/Operator of...
- 2. Human's job is still the same, but parts thereof are handed to machines (Digital assistants)
- 3. Digital assistant recommends job options, but a Human decides what to do (Safety systems)
- 4. Machine determines on best option and then request Human approval before doing the job itself
- 5. Machine tells the Human what it did through a report. The human can intervene to correct actions
- 6. Automation, in mining meant for environments where it is unsafe for humans to be in or where we reached the limits of "knowledge to create safe environments for humans"

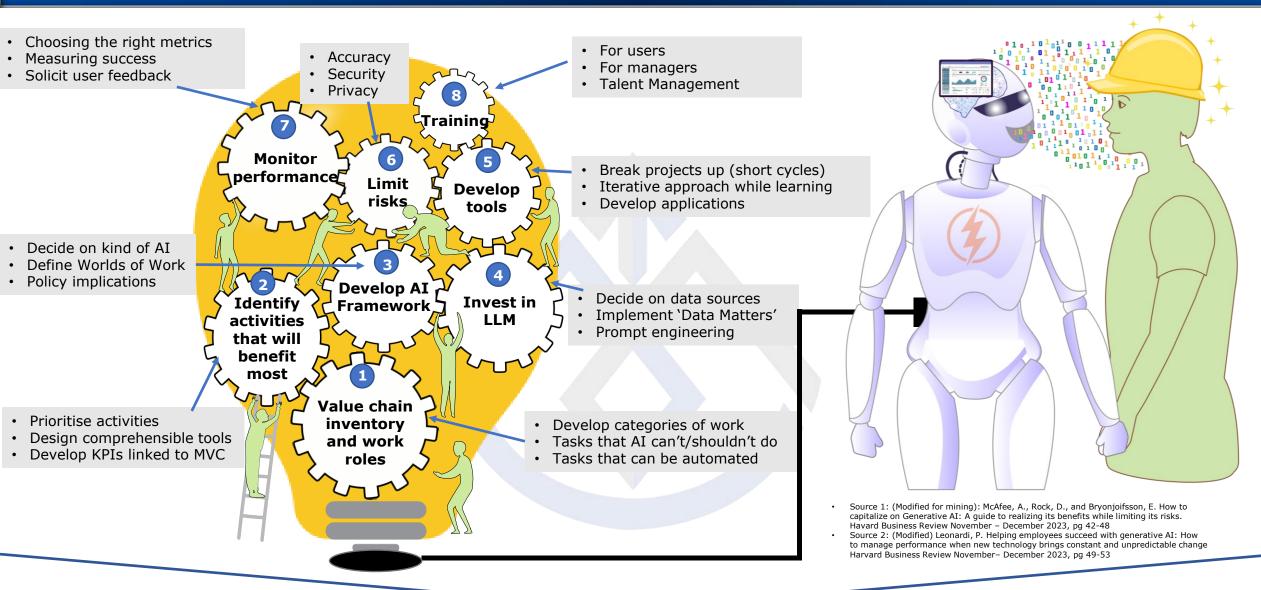
#### World of Work and skills needs are different for each stage



Man and machine collaboration is no longer avoidable. We must develop the skills for this world of work.



## **Building an AI-powered organization**





## **Considerations – MEMSA level**

Remain relevant by getting system functionality right early - 'Blueprint' for installations

Support solutions-thinking – The DATA MUST FLOW into a System-of-Systems

Ensure data accuracy – Mistake/Error propagation

Enable good decisions for given contexts - Dashboard analytics linked to human KPIs

Develop user-centric systems – Work with users to identify leading practices

Explore AI to combine LLMs with dashboard analytics - Workplace prompts for users

Know your industry - Visits, leading practice experiences (This event)

Support 'Local-is-Lekker' –Locally developed systems and user skills programmes

Remember - Accurate decision-making when it matters = Value



## **Considerations – Personal level**

Appreciate that mine modernization can't be done without skilled people Remain relevant – Develop more skill on top of your qualifications Let digital assistants do mundane parts of your work – Focus on doing your job better Know that machines can't create anything that did not exist before – Imagine new ways Understand the MVC processes over the MLC - Acquire knowledge adjacent to your tasks Develop analytics, process maps and align these with the mining business priorities Focus on being the best you can be, be interested and the rest will take care of itself Your opportunity - Designing your own occupations, re-inventing yourself

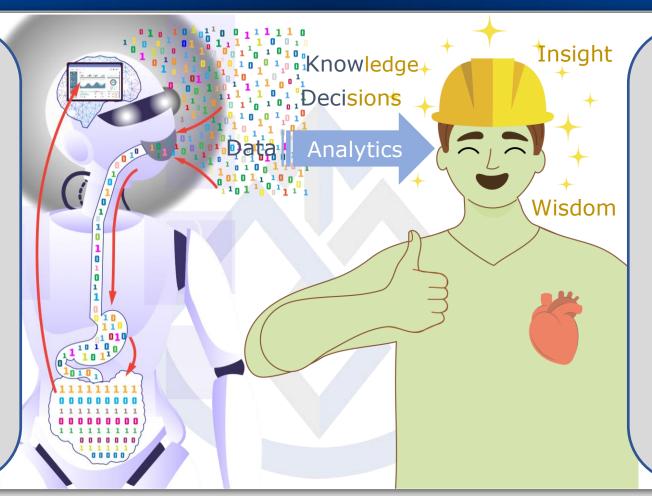
The golden rule - Don't automate what you cannot do yourself!



## Back to the Man-and-Machine conundrum

Two questions to ask (HBR, 2023)

- 1. "When does it make sense to shift from traditional human-centred methods to greater automation of analytics and decision-making?"
- 2. "How can we get an appropriate balance between the two?"



Our response will determine our future

- .. Can we communicate with machines?
- Can we design / build / install / maintain machines?
- 3. Can we question machine answers?

If yes, you are in this WoW

## **THANK YOU**